

## PRODUCT SPECIFICATION

# HandPRO. SERIES 6100 **CLEAN CLASS NITRILE GLOVES**

400mm (16") Length

ISO 5 Compatible

Accelerator-Free\* Nitrile

Sulfur-Free

Not Made with Natural Rubber Latex

**Excellent ESD Properties** 

Non-Sterile

Powder-Free

White Color

**Textured Surface** 

**Ambidextrous** 

Beaded X-Long Cuff

\*No dithiocarbamates, thiurams or mercaptobenzothiazoles (MBT)









#### QUALITY & CONFORMITY

- Manufactured under ISO 13485, CAN/CSA ISO 13485, ISO 9001and US FDA QSR Quality Management System
- Conforms to Council Directive 89/686/EEC
- Conforms to PPE Regulation (EU) 2016/425 as a Category III product
- · Conforms to the following additional test standards:

IEST-RP-CC005.4 Recommended Practice for Cleanroom Gloves ASTM D412 Tensile Properties of Vulcanized Rubbers

ASTM D5151-99 Standard Test for Detection of Holes in Medical Gloves
ASTM D573 Accelerated Aging for Rubber (at 70° C for 166hr)
Standard Specification for Nitrile Examination Gloves
ASTM D6124 Test Method for Residual Powder on Medical Gloves

#### **ELECTICAL PROPERTIES**

HandPRO 6100 is a static dissipative glove in use.

#### PERFORMANCE REQUIREMENTS

Characteristic	Inspection Level	AQL
Freedom from Holes	G1	1.5
Visual Defects (Major)	G1	2.5
Visual Defects (Minor)	G1	4.0
Physical Properties	S2	4.0
Physical Dimensions	S2	4.0
Powder Residue	-	2mg/glove (Max)

#### PHYSICAL DIMENSIONS

Size	X-Small (5/6)	Small (6/7)	Medium (7/8)	Large (8/9)	X-Large (9/10)	XX- Large (10/11)
Palm Width ± 5 mm	77	83	95	106	118	122
Glove Length (mm)	400 (395 Minimum)					
Thickness ± 2 mm Cuff (25 mm from bead) Palm (center of palm) Finger (13 mm from tip)	0.095 mm (3.74 mils) 0.18 mm (7.08 mils) 0.21 mm (8.26 mils)					

#### PHYSICAL PROPERTIES

Test	Before Aging	After Aging
Tensile Strength (MPa)	Minimum 14	Minumum 14
Ultimate Elongation	Minimum 500%	Minimum 400%
Force at Break (EN 455-2)	Minimum 6 Newton	Minimum 6 Newton

### **CLEANLINESS SPECIFICATION**

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Non Volatile Residue	<5 ua/cm²	Particle Count (0.5-20 µm)	<1500 per cm²

#### PRODUCT NUMBERS

Size	Item#	Case Quantity
X-Small	6100	1000
Small	6101	1000
Medium	6102	1000
Large	6103	1000
X-Large	6104	1000
XX-Large	6105	1000

#### **PACKAGING**

A 50 glove stack is placed into the right side of a plain bag, and another 50 gloves are placed on the left side of the same plain bag. The plain bag is sealed and placed into another outer bag. The outer bag is sealed. Ten packed outer bags are placed into a carton box with a carton liner. Carton liners are twist tie wrapped and carton is sealed with transparent tape. Outer bags and cartons are stamped with a lot number.

#### SHELF LIFE & STORAGE

Five years from date of manufacture. Store in a cool, dry place away from direct sunlight.

Manufactured in Malaysia for Hourglass International, Inc.

The information on this document is a guideline of typical values and characteristics of the product.

The specifications provided reflect the minimum acceptable requirements of the ASTM and FDA where applicable. Actual testing results are available upon request. Gloves offered by Hourglass International, Inc. meet or exceed these physical requirements. Independent laboratory test results are available upon request.

Your Protection Is Our Purpose



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